

Garant

Indexable insert for turning CC.T 060204, for finish machining, Grade: HB7130-2

**Order data**

Order number	260052 HB7130-2
GTIN	4062406750107
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Corner radius	0.4 mm
Chip breaker	VS
Tolerance	M
Cutting speed v_c main application	80 - 270 m/min
Number of changes/inserts	2
Cutting depth a_p	0.2 - 2.5 mm

ISO code indexable insert	CC.T 060202
Grade	HB7130-2
Main application	M
Type of product	Indexable insert for turning